

**Garant****Die, UNF: 3/8-24**

## Order data

Order number	142620 3/8-24
GTIN	4045197084927
Item class	11K

## Description

### Version:

Closed, pre-slit form; **with tapered lead chamfer on both sides** for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1¾ turns lead chamfer.**

### Application:

**For UNF uniform fine threads ASME – B1.1.**

Tolerance class: 2A

Threads per inch: 24

Thread Ø: 9.53 mm

External Ø: 30 mm

Height: 11 mm

## Technical description

Threads per inch	24
Thread Ø	9.53 mm
Height	11 mm
External Ø	30 mm

Thread size	3/8-24 UNF
Cutting direction	right-hand
Thread type	UNF
Flank angle	60 °
Tool material	HSS
Standard	EN 22568
Tolerance class	2A
Type of product	Die

### User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		